



03A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE SE ZÁMKY ZOBRAZEN NA LISTU Č.2

20.10.2016

W
TLOVSTAR
NEMST.
RADIVS 07430

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : $R = 10$
- Bend radii : $R = 4$

PŘEKLAD

дне: 17. 12. 2014

PROVED/LA

16-11-2016

ARCHIV

N^o 14/0402

Condition at time of delivery	X
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	
without burrs acc. WN 1310	
Permissible top-end rounding	
during flame cutting (also	
positive bead acc. WN 5572)	
oil-free / free of grease	
oiled	
oiling permissible	X

[illegible]

LASER cutting tolerances			
NDA : min cutting radius without dimensions R = 1 mm unless otherwise specified			
≤ 30	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$
± 0.5	± 0.8	± 1.0	± 1.5
± 0.5	± 0.5	± 0.5	± 0.5

□ roundness - □ straightness/flatness = GT ⊙ ⊕ corencity/un out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT	= 1/2a-10l Confidential document Deliver to protection police KSI 404115
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[illegible]

Approved

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